Follow the precautions below for optimal product performance and to reduce the risk of property damage, personal injury, and/or death.

**WARNING:** Always wear safety glasses, a dust mask, and ear protection when installing.

**WARNING:** When the boat is placed in the water, immediately check for leaks around the screws and any other holes drilled in the hull.

**CAUTION:** P48W—Operate at 200kHz only. Operating at any other frequency will permanently damage the transducer and/or the echosounder.

**CAUTION:** TM150M Chirp transducer—Always operate the transducer in water. Operating in air will allow the transducer to overheat resulting in failure.

**CAUTION:** Never pull, carry, or hold the sensor by its cable; this may sever internal connections.

**CAUTION:** Never strike the sensor with anything except the palm of the hand to release it.

**CAUTION:** The bracket protects the sensor from frontal impact only.

**CAUTION:** Never use solvents. Cleaner, fuel, sealant, paint and other products may contain solvents that can damage plastic parts, especially the transducer’s face.

**IMPORTANT:** Read the instructions completely before proceeding with the installation. These instructions supersede any other instructions in your instrument manual if they differ.

---

**Applications**

- Recommended for boats up to 8m (25’) long
- Not recommended for boats with inboard engine(s)
- Not recommended for a stepped hull
- P48W—Not recommended for a stepped transom because the transducer will be difficult to adjust.
- Requires 89mm (3-1/2”) of vertical space to install
- Adjusts to transom angles from 3° to 20°
- Vertically orients sound beam on hull with deadrise angle up to 28°
- Good operation up to 44kn (50MPH)
- P48W—Trolling-motor Kit adapts transducer for use with a trolling motor

---

**Tools & Materials**

- Safety glasses
- Dust mask
- Ear protection
- Phillips screwdrivers
- Pencil
- Electric drill
- Drill bits and hole saws:
  - Bracket holes 4mm, #23, or 9/64”
  - Transom hole (optional) 2mm or 1/16” larger than connector Ø
- Cable clamp holes 3mm or 1/8”
- Masking tape
- Angle finder (some installations)
- Marine sealant (suitable for below waterline)
- Straight edge
- Grommet(s) (some installations)
- Cable ties (some installations)
- Band clamp (trolling-motor mount) Measure before purchasing (Figure 8)
- Water-based anti-fouling paint (mandatory in salt water)

---

**Transom Mount**

*Attaching the Bracket to the Transom Housing*

1. Insert the transom housing’s pivot posts into the recesses on the sides of the bracket (Figure 1).
2. Press the two nuts into the slots in the back of the bracket.
3. Align the holes in the transom housing, bracket, and nuts. Insert the two machine screws capturing the nuts. Tighten the machine screws until the housing will stay in the “up” (released) position unaied.
### Mounting Location

**CAUTION:** Do not mount the sensor in line with or near water intake or discharge openings or behind strakes, fittings, or hull irregularities that will disturb the water flow.

**CAUTION:** Do not mount the sensor in a location where the boat may be supported during trailering, launching, hauling, or storage.

- For the best performance, the transducer’s face must be in contact with smooth water. To identify an area of “clean” water, observe the water flow off the transom while the boat is underway.
- Allow vertical space above the bracket for it to release and rotate the sensor upward.
- Mounting the sensor on the side of the transom where the propeller blades are moving downward is preferred (Figure 2).
- Mount the sensor as close to the centerline (keel) of the boat as possible to ensure the transducer’s face remains in the water when the boat is turning.
  - **Single drive boat**—Mount the sensor at least 75mm (3") beyond the swing radius of the propeller.
  - **Twin drive boat**—Mount the sensor between the drives.
  - **Trim tabs**—Mount the sensor inside the trim tab, space permitting.
  - **TM150M on stepped transom**—Mount the sensor on the lowest step being sure there is enough space above the bracket for it to release and rotate the sensor upward.

### Hole Drilling

**CAUTION:** To prevent drilling too deeply, wrap masking tape around the bit 22mm (7/8") from the point.

**NOTE:** Fiberglass hull—Minimize surface cracking by running the drill in reverse until the gelcoat is penetrated.

1. At the selected location, position the sensor, so it projects 3mm (1/8") below the bottom edge of the transom (Figure 3).
2. **Being sure the bottom of the sensor is parallel to the waterline**, mark the location of the screw holes with an “X” in the center of the two outer-most slots.
3. Using a 4mm, #23, or 9/64" drill bit, drill two holes 22mm (7/8") deep at the locations indicated.

### Compensating for the Transom Angle: Shims

For the best performance, the transducer beam must be aimed straight at the bottom. Since the transom of most boats is angled, the bracket must compensate for it. Measure the transom angle of the boat with an angle finder.

- **Standard transom** (12° transom angle)—The bracket is designed for a standard 12° transom angle. The 9° shim is not needed for this installation. If your boat is capable of speeds above 20kn (28MPH), install the bracket with the 4.5° shim, taper down (Figure 4).
- **Stepped transom and jet boats** (3° transom angle)—Use the 9° shim with the taper down (Figure 4). If your boat is capable of speeds above 20kn (28MPH), install the bracket with both the 9° and 4.5° shims, taper down. Install the 4.5° shim against the transom after shaving the interfering portion of the rails and lower bump. Place the 9° shim and bracket assembly on top.
- **Small aluminum and fiberglass boats** (20° transom angle)—Use the 9° shim with the taper up (Figure 4). If your boat is capable of speeds above 20kn (28MPH), install the bracket with only the 4.5° shim, taper up.
- **If you are unsure about using the shim(s)**—Experiment with the shims by following the instructions “Mounting & Adjusting.”

### Mounting & Adjusting

**CAUTION:** Do not position the leading edge of the sensor deeper in the water than the trailing edge because aeration will occur.

**CAUTION:** Do not position the sensor deeper into the water than necessary to avoid increasing drag, spray, and water noise and reducing boat speed.

1. Apply marine sealant to the threads of two, #10 x 1-1/4", self-tapping bracket screws to prevent water seepage into the transom. **Be sure the nuts are in the slots in the back of the bracket and any shim(s) is in place** (Figure 1). Screw the sensor to the hull (Figure 5). **Do not tighten the screws completely at this time.**
2. Using a straight edge, sight the underside of the sensor relative to the underside of the hull (Figure 4). The trailing edge of the sensor must be 1 – 6mm (1/16 – 1/4") below the leading edge.
3. Using the vertical adjustment space in the bracket slots, slide the sensor up or down until the bottom left corner of the sensor projections 0 – 3mm (0 – 1/8") below the bottom of the hull (Figure 3). When you are satisfied with the position of the sensor, tighten the two bracket screws.

---

**Figure 2. Mounting location on single drive boat**

**Figure 3. Vertical adjustment and cable routing**
Testing on the Water
1. With the beam angle factory-set to 90°, become familiar with your echosounder’s performance at a speed of 4kn (5MPH).
2. Gradually increase the boat speed and observe the gradual decline in performance due to turbulent water flowing under the transducer’s face.
3. If the decline in performance is sudden (not gradual), identify the boat speed at which the onset occurred. Return the boat to this speed, then gradually increase speed while making moderate turns in both directions.
4. If the performance improves while turning to the side on which the sensor is installed, the transducer’s position probably needs adjustment. The sensor is probably in aerated water.

To improve performance, try the following, one at a time, in the order given, in small increments.

a. Increase the sensor’s transom angle in the water. Review “Compensating for Transom Angle: Shims” and see Figure 4.

b. Move the sensor farther into the water in increments of 3mm (1/8”) (Figure 3).

c. Move the sensor closer to the centerline of the boat.

Fill unused screw holes with marine sealant.

Stabilizing the Bracket
Stabilize the bracket by installing the third bracket screw at the bottom of the center slot (Figure 5). Using a 4mm, #23, or 9/64” drill bit, drill a hole 22mm (7/8”) deep.

Apply marine sealant to the threads of the third #10 x 1-1/4” self-tapping screw to prevent water seepage into the transom. Tighten the screw.

Figure 5. Stabilizing the bracket

Copyright © 2008 Airmar Technology Corp.

Releasing the Bracket
The sensor releases easily when it is fastened to the hull. Give a sharp blow to the bottom of the sensor using the palm of the hand.

Cable Routing & Connecting

CAUTION: If the sensor came with a connector, do not remove it to ease cable routing. If the cable must be cut and spliced, use Airmar’s splash-proof Junction Box No. 33-035 and follow the instructions provided. Removing the waterproof connector or cutting the cable, except when using a water-tight junction box, will void the sensor warranty.

Route the sensor cable over the transom, through a drain hole, or through a new hole drilled in the transom above the waterline.

1. If a hole must be drilled through the transom, choose a location well above the waterline (Figure 3). Check for obstructions such as trim tabs, pumps, or wiring inside the hull. Mark the location with a pencil. Drill a hole using the appropriate size bit to accommodate the connector.

2. Route the cable over or through the transom.

3. On the outside of the hull, secure the cable against the transom using the cable clamps. Position one cable clamp 50mm (2”) above the bracket and mark the mounting hole with a pencil. Drill a hole using the appropriate size bit to accommodate the connector.

4. Position the second cable clamp halfway between the first clamp and the cable hole. Mark this mounting hole.

5. If a hole has been drilled through the transom, open the appropriate slot in the cable cover. Position the cover over the cable where it enters the hull. Mark the two mounting holes.

6. At each of the marked locations, use a 3mm or 1/8” bit to drill a hole 10mm (3/8”) deep.

7. Apply marine sealant to the threads of the #6 x 1/2” self-tapping screws to prevent water from seeping into the transom. If you have drilled a hole through the transom, apply marine sealant to the space around the cable where it passes through the transom.

8. Allowing an extra 76mm (3”) of cable ease near the sensor, position the two cable clamps over the cable and fasten them in place. If used, push the cable cover over the cable and screw it in place.

9. Route the cable to the instrument being careful not to tear the cable jacket when passing it through the bulkhead(s) and other parts of the boat. Use grommets to prevent chafing. To reduce electrical interference, separate the sensor cable from other
1. Purchase a stainless steel band clamp, available in the plumbing section of most hardware stores. Be sure to measure the circumference of the trolling motor to determine the correct size.

2. Loosen the screw in the band clamp so that one end of the band is free. Pass the free end through the two slots in the trolling housing (Figure 7).

3. Wrap the band clamp around the motor case with the transducer located on the underside (Figure 8). Tighten the screw on the band clamp.

   **NOTE:** If the motor has a strut that shades the transducer, it will not significantly reduce the transducer's performance.

4. Route the cable around the side of the motor case and along the support tube. Secure the cable to the support tube with cable ties.

   **NOTE:** Allow sufficient cable so the user can change the beam angle of the transducer.

5. Route the cable to the echosounder being careful not to tear the cable jacket. To reduce electrical interference, separate the transducer cable from other electrical wiring.

10. Refer to your echosounder owner’s manual to connect the sensor to the instrument.

### Checking for Leaks
When the boat is placed in the water, **immediately** check for leaks around the screws and any other holes drilled in the hull. Note that very small leaks may not be readily observed. Do not leave the boat in the water unchecked for more than three hours.

### P48W: Trolling-motor Mount

#### Assembling the Adaptor
1. Remove the transducer from the transom housing by first removing the two screws and the cover (Figure 6). Lift out the transducer and the spring.

2. Insert the spring and transducer in the trolling housing (Figure 7).

3. Slide the locking ring along the cable until it rests against the transducer. Be sure the bosses on the locking ring engage the recesses in the trolling housing.

4. Using the two 6 x 3/4" screws supplied, screw the locking ring onto the trolling housing. Be sure the notches in the locking ring mesh with the notches on the top of the transducer.

   **Hand tighten only.** Do not over tighten.

   **NOTE:** Do not use the screws from the transom housing.

#### Locating & Installing the Adaptor

**CAUTION:** Do not put tension to the cable where it exits the transducer, since excessive force can break internal connections.

**CAUTION:** On bow mounted motors, be sure the cable route does not result in pinching the cable when the motor is in the “up” position.

**NOTE:** It may be easier to adjust the beam angle before the transducer is mounted on the trolling motor. See “P48W: Operating” on page 5.
P48W: In-Hull Mount

CAUTION: Do not in-hull mount the TM150M as it will over-heat.

Although the performance will be diminished, the transducer can be adhered directly to a solid fiberglass hull—NO CORING. Instructions are available at airmar.com. Go to Support Docs >Installation and Owner’s Guides> In-Hull Transducers. Click on “Puck Type & Trolling Motor” (part number 17-010).

P48W: Operating

About Adjusting the Beam’s Orientation

The transducer transmits an oval shaped beam that can be adjusted to different angles relative to the boat: 0°, 23°, 45° or 90°. At 0°, the widest part of the transducer’s beam is oriented fore-aft. Likewise, at 90° the widest part of the beam is oriented to port-starboard. Note that the width of the beam will be different at each beam angle.

To understand when to use each beam angle, see the table below.

<table>
<thead>
<tr>
<th>Beam Angle</th>
<th>Fore - Aft Beam Width</th>
<th>Port - Starboard Beam Width</th>
<th>Application</th>
</tr>
</thead>
<tbody>
<tr>
<td>0°</td>
<td>38°</td>
<td>12°</td>
<td>Best high-speed bottom detection Fish appear as large arches</td>
</tr>
<tr>
<td>23°</td>
<td>36°</td>
<td>18°</td>
<td>Good high-speed detection Fish appear as prominent arches Wider side-to-side beam than at 0°</td>
</tr>
<tr>
<td>45°</td>
<td>29°</td>
<td>29°</td>
<td>Detection similar to conventional wide-beam transducer Equal size beam width in both directions</td>
</tr>
<tr>
<td>90°</td>
<td>12°</td>
<td>38°</td>
<td>Maximum detection while boat is moving forward Good high-speed bottom detection Fish arches are not pronounced or may not be evident</td>
</tr>
</tbody>
</table>

Transom Mount: Adjusting the Beam

NOTE: The knob corresponds to the shape and position of the transducer’s beam.

To change the beam’s orientation relative to the boat, grasp the transducer’s knob, push down, rotate to the desired angle, and release the knob (Figure 9). Check that the transducer is locked into the angle by sliding your hand along the bottom of the transducer to be sure it is flush with the housing.

Trolling Motor: Adjusting the Beam

NOTE: The knob corresponds to the shape and position of the transducer’s beam.

The beam angles are marked on the underside of the trolling housing (Figure 10). To change the beam’s orientation, grasp the transducer and pull outward. Rotate it until the orientation mark is aligned with the desired angle and release the transducer. Be sure the transducer is locked into the angle after the knob is released.

P48W: Reassembling the Transom Housing

1. Slide the cover over the cable onto the transducer (Figure 6).
2. While holding the wavy spring over the pocket in the transom housing, insert the transducer into the pocket. (The spring fits under the lip of the transducer.) Orient the transducer so the knob is facing 90° and the cable exits near the bracket at about the 45° mark.
3. Using the two 6 x 1/2” screws supplied, fasten the cover onto the transom housing. Hand tighten only. Do not over tighten.

Maintenance

Anti-fouling Paint

Surfaces exposed to salt water that do not interlock, must be coated with anti-fouling paint. Use water-based anti-fouling paint only. Never use ketone-based paint, since ketones can attack many types of plastic possibly causing damage to the sensor. Apply paint every 6 months or at the beginning of each boating season.

Cleaning

Aquatic growth can accumulate rapidly on the sensor’s surface reducing performance within weeks. Clean the transducer’s face with a Scotch-Brite® scour pad and mild household detergent taking care to avoid making scratches. If the fouling is severe, lightly wet sand with fine grade wet/dry paper.
**Damaged Cable Jacket**
1. Should the outer jacket of the cable be abraded or cut, check that the internal conductors are not damaged.
2. If the conductors are damage free, allow the cable to dry and fill the damaged area with sealant.
3. Cover the damaged area with electrical tape.

**Severed Cable**
1. Slide heat-shrink tubing onto the cable.
2. Splice each pair of matching colored conductors with rosin core solder.
3. Wrap each conductor with insulating tape at the splice.
4. Splice the braided shield wire with solder.
5. Fill the spliced area in the cable with sealant.
6. Cover the damaged area with the heat shrink tubing, following the manufacturer’s directions for its use.

**NOTE:** If the instrument fails to provide a reading, the problem may not be the damaged cable. The transducer, connector, or instrument could be defective.

**Sensor Replacement & Parts**
The information needed to order a replacement sensor is printed on the cable tag. Do not remove this tag. When ordering, specify the part number, date, and frequency in kHz. For convenient reference, record this information on the top of page one.

Lost, broken or worn parts should be replaced immediately. Obtain parts from your instrument manufacturer or marine dealer.

**Gemeco**  
USA  
Tel: 803-693-0777  
email: sales@gemeco.com

**Airmar EMEA**  
Europe, Middle East, Africa  
Tel: +33.(0)2.23.52.06.48  
email: sales@airmar-emea.com

35 Meadowbrook Drive, Milford, New Hampshire 03055-4613, USA  
www.airmar.com

Copyright © 2015 - 2019 All rights reserved.